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I have gang tool lathe ikegai and work with G50, but it has a geometry offset and work g54, g55, g56, 57, 58. I'm working on a new generation lathes i know how to capture tool positions, work zero. A lot easier to do so, but this lathe is old fanuc 10T, he has work zero, mesure button but noting is going. I ...

Fanuc Work offset, Geometry offset - practicalmachinist.com

I have this problem on my machine. It is Fanuc OM and machine DAH-LIH. Everything is fine, machine is working and sudenly at one moment, z axis goes do

434 servo alarm: Z axis detect error - cnczone.com

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